




APPROVED

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- 7 - 9 - 2012

WITCHAMAR

NZ12/00555

Screw threads tolerances ISO 965 - 2 6g/6H		APPROVED FOR		Serienfrei (F4)	
General tolerances for oxyacetylene cutting DIN EN ISO 9013 - II B				Welding Construction according to "Werknorm 43" Surface Quality according to "Werknorm 40" Theor. Weight according to "KR001-2003" Material according to "Werknorm 51"	
General tolerances for laser cutting DIN 2310 - 5 -IL up to 3mm / -IK over 3mm		KRAMER-WERKE GMBH / D-88630 Pfullendorf			
General tolerances for nibbling / bending DIN 6930 - 2 - m		Surface Quality			
Welded structure as per WN 43		Standard Color			
Welding process MAG - M		Name		Date	
Additional material G4Si1 DIN EN 440		KRAU-HIERLAN		04.06.2012	
Shielding gas M21 DIN EN 439		Count		Change	
Evaluation group C - DIN EN 25817		Material		Material	
General tolerances DIN EN ISO 13970 - BF		Name		Theor. Weight (kg)	
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